

## DWV Flex-Tends Installation Instructions

DWV Flex-Tends are only for use in non-pressure drain waste and vent applications.

It is important for the connections to the DWV Flex-Tend to be restrained (solvent weld or mechanical) so that movement of the pipeline can be transferred to the DWV Flex-Tend as intended. Other pipe/fitting joints in the area where the soil may move should be restrained as well.

Assemble the unit so that the product label is facing up and the flow direction arrow is pointing in the desired direction of flow.

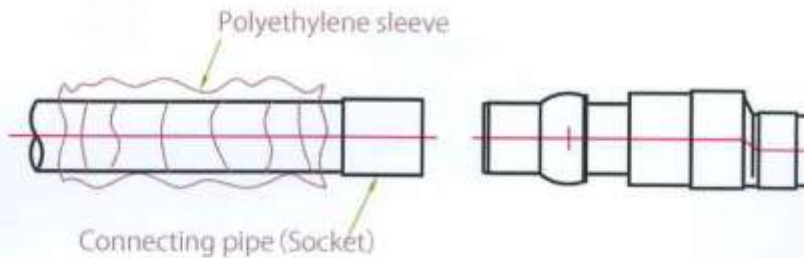
Remove the spacing stop (plastic strip taped to the small pipe section) before placing in service. This spacing stop holds the length of the unit in place during shipment in order for the unit to meet the published product length.

The length of the unit can be adjusted in the field as needed. When the unit has been sitting for a period of time it may take some added force to adjust the length.

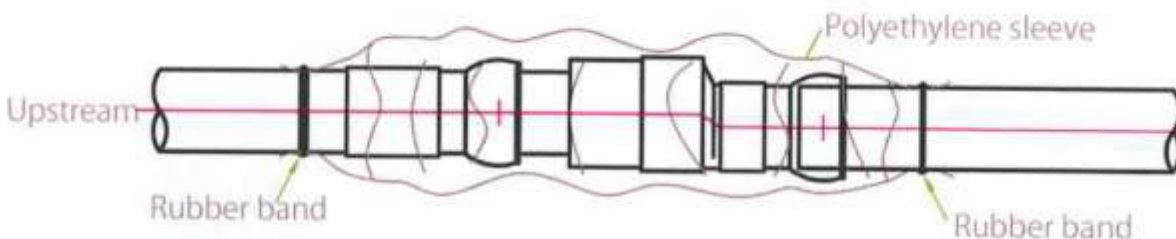
The angle of the ball joints can be adjusted in the field as needed.

Solvent weld the spigot ends in accordance with the requirements of ASTM D2855. **BE SURE TO KEEP THE SOLVENT CEMENT AWAY FROM THE BALL JOINTS.**

For buried applications, a polyethylene sleeve is provided to minimize soil friction and allow the unit to move more freely. Place the sleeve on the connecting pipe prior to solvent welding the ends. The sleeve can then be installed over the unit after the solvent cement joints are fully cured and the installation is complete. Use the rubber cords to fix the ends of the sleeve in place.



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DWV Flex-Tends are made in Japan and supplied exclusively through EBAAA Iron Sales, Inc.